

FABRICATED STOREFRONT PROGRAM

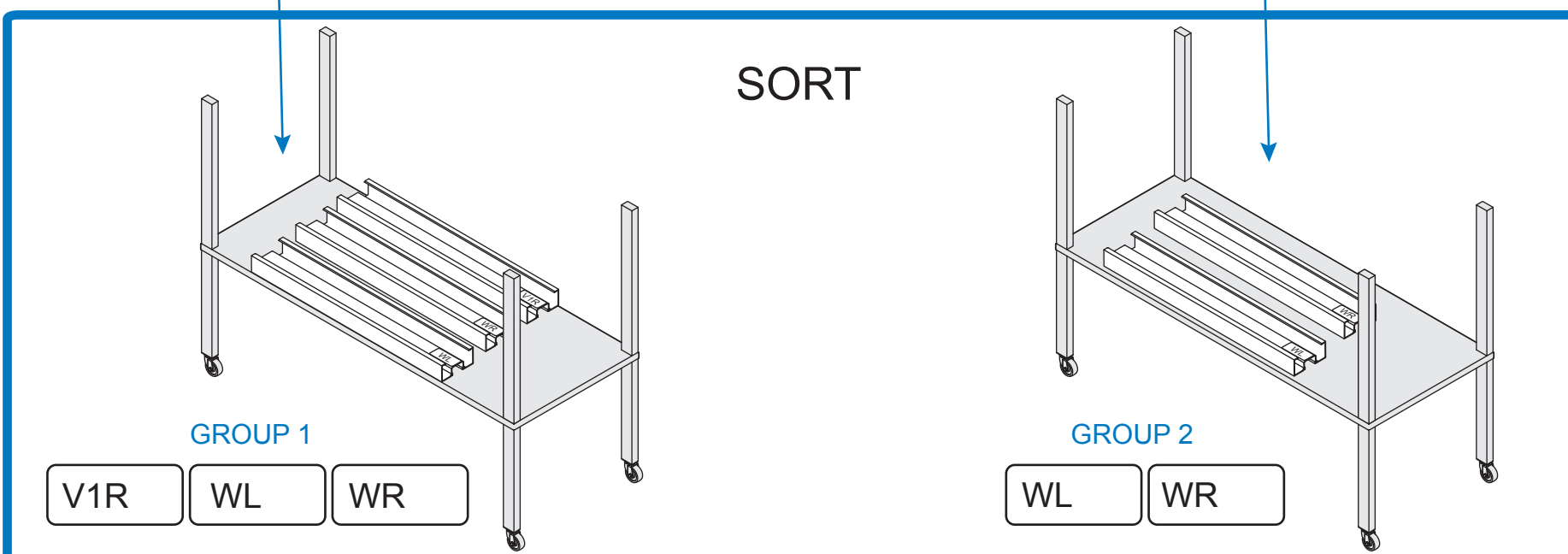
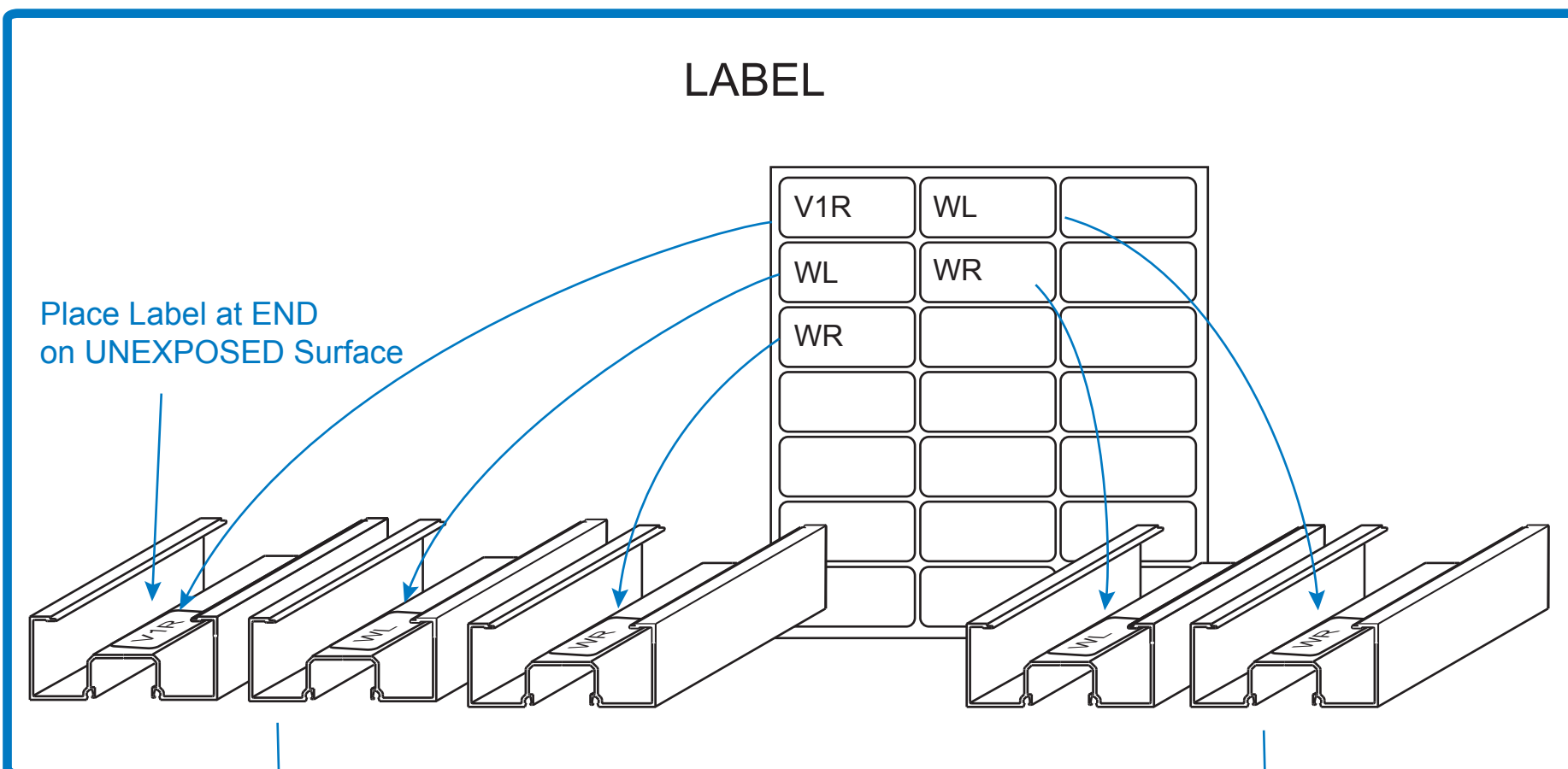
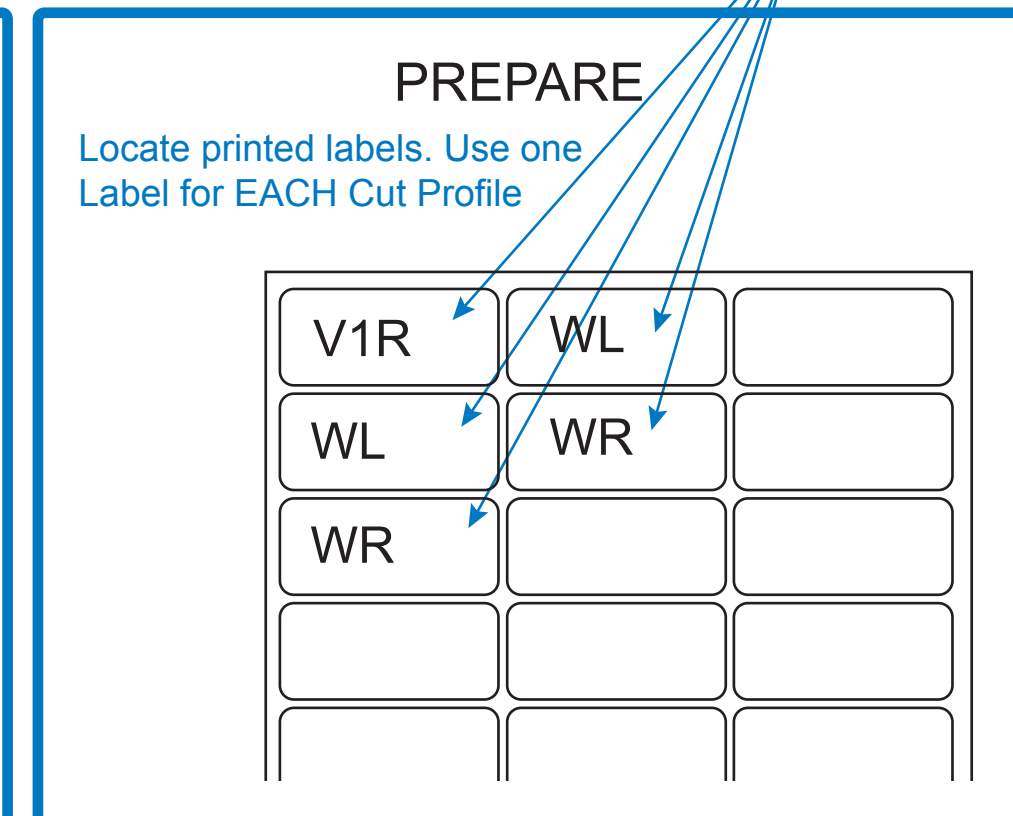
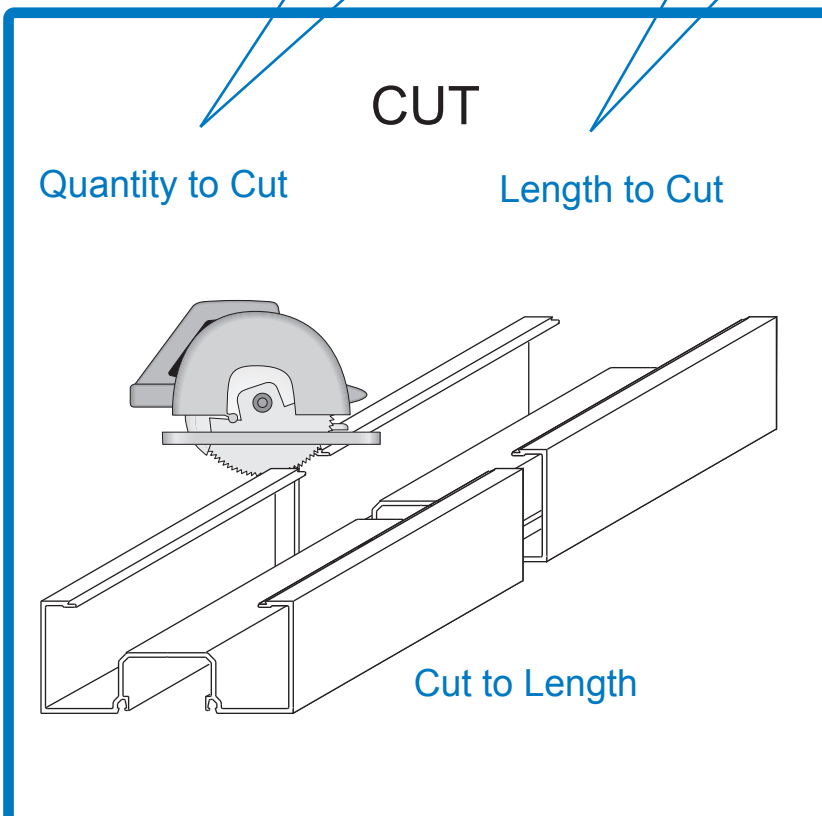
CUT

IDENTIFY

Quantity of Uncut Profiles Needed

Job Name: Fabrication TEST 1

CUTTING REPORT							
Qty	Angle LH	Length	Angle RH	Cut To	Elevation Group	Location(s)	
2		11. Clear Anod. Class II		Head/Sill/Vert Mullion 24'2			
3		1 x 288 #1 - Remainder 15/16"		95-11/16"	Group 1	V1R WL WR	
2		1 x 288 #1 - Remainder 98-5/8"		95-11/16"	Group 2	WL WR	



FABRICATE

IDENTIFY

Profile: 145211

Job Name: Fabrication TEST 1

FRAME FABRICATION Head/Sill/Vert Mullion 24'2

Use Drill Jig DJ125

Head Template A

Template A

Template B

Template C

EXTERIOR

Horiz 2 Template B

Horiz 1 Template B

Sill Template C

ALWAYS Use Template A with Head

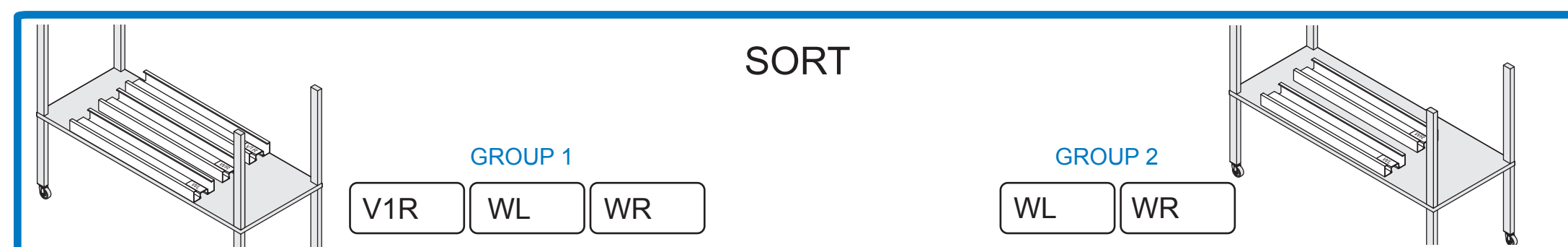
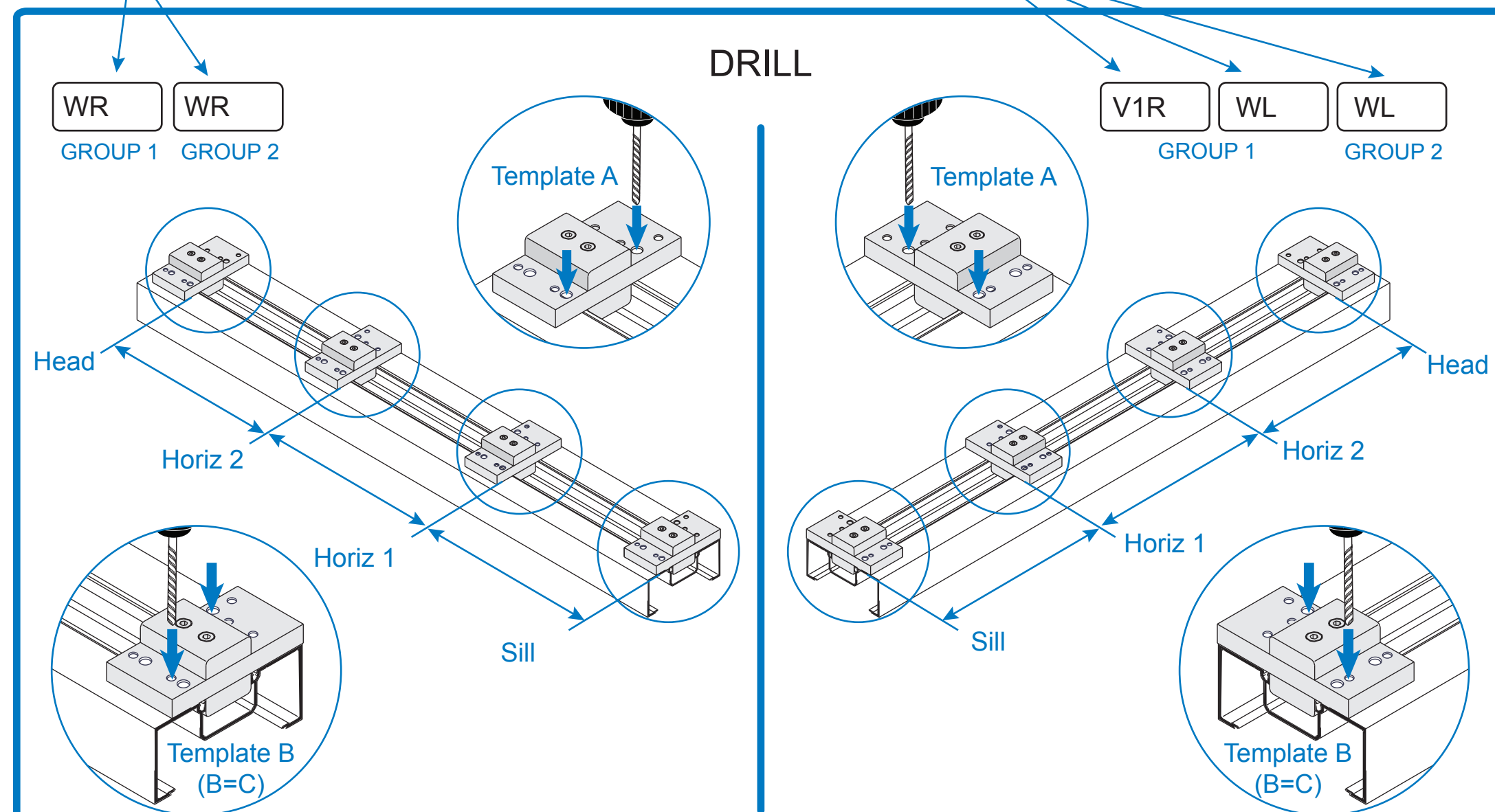
ALWAYS Use Template B with Horiz SOMETIMES B = C

ALWAYS Use Template C with Sill

* Positions are from bottom of vertical to bottom of horizontal.

Group	Location	Quantity	Length	Sill	Horiz 1	Horiz 2	Head
Group 1	WR	1	95-11/16"	0"	31-1/4"	62-1/2"	93-11/16"
Group 2	WR	1	95-11/16"	0"	31-1/4"	62-1/2"	93-11/16"

Match Labels Check Length Begin at Sill



PACK

IDENTIFY

Job Name: Fabrication TEST 1

HARDWARE LIST					
Qty	Part Number	Description	Finish	Unit Cost	Subtotal
1	EC450 (20 Pack Size)	End-Dam Head/Sill		\$0.00	\$0.00
1	SB200 (100 Pack Size)	Setting Block, Deep Pocket		\$0.00	\$0.00

